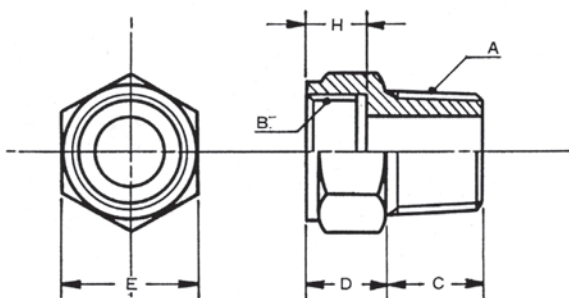
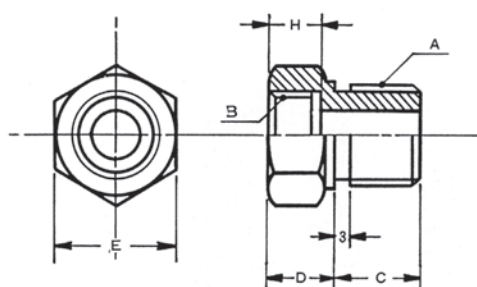


●ユニオンネジ寸法表 Union thread dimensions

テーパユニオン Taper union



ストレートユニオン Straight union



単位 Unit: mm

ネジ A Threads A	ネジ B Threads B	H	C	D	E
R 3/8	G 3/8B	11	18	14	20
R 1/2			18	14	23
R 3/8	G 1/2B	11	18	14	26
R 1/2			18	14	26
NPT 1/2			18	14	26
R 3/4			20	14	29
NPT 3/4			20	14	29

単位 Unit: mm

ネジ A Threads A	ネジ B Threads B	H	C	D	E
G 3/8B	G 3/8B	11	18	14	20
G 1/2B			18	14	23
G 3/8B	G 1/2B	11	18	14	26
G 1/2B			18	14	26
G 3/4B			18	14	29

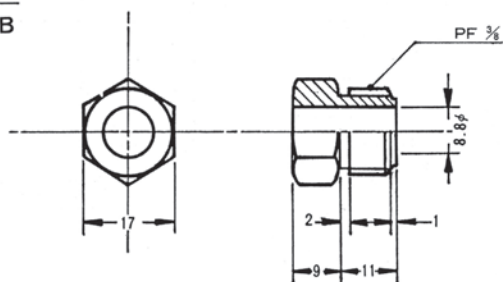
●JIS管用ネジ寸法表 JIS tube thread dimensions (JIS B 0203-1966)

単位 Units: mm

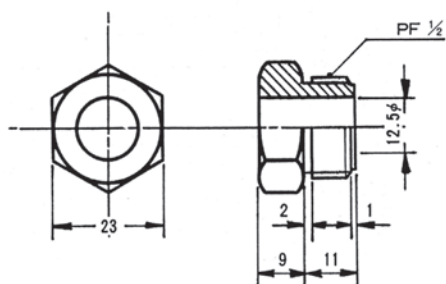
ネジの呼び Thread size R (PT) G (PF)	ネジ山 Threads		基準径 Reference diameter		基準径の位置 a Standard diameter position a
	ネジ山数25.4mmにつき n Number of threads/25.4mm n	ピッチ P Pitch P	外径 d Outside diameter d	谷の径 d ₁ Root diameter d ₁	
3/8	19	1.3368	16,662	14,950	6.35
1/2	14	1,8143	20,955	18,631	8.16
3/4	14	1,8143	26,441	24,117	9.53
1	11	2,3091	33,249	30,291	10.39

●カラ廻りネジ寸法 Collar threads dimensions

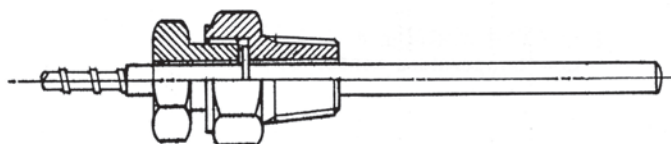
PF 3/8
G 3/8B



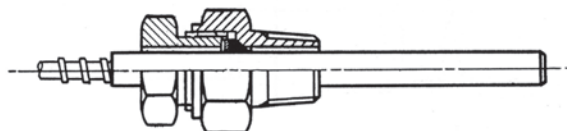
PF 1/2
G 1/2B



●固定ユニオン方式 Fixed union type



簡易ユニオン方式 Simple union type



スライドユニオン方式 Straight union type

